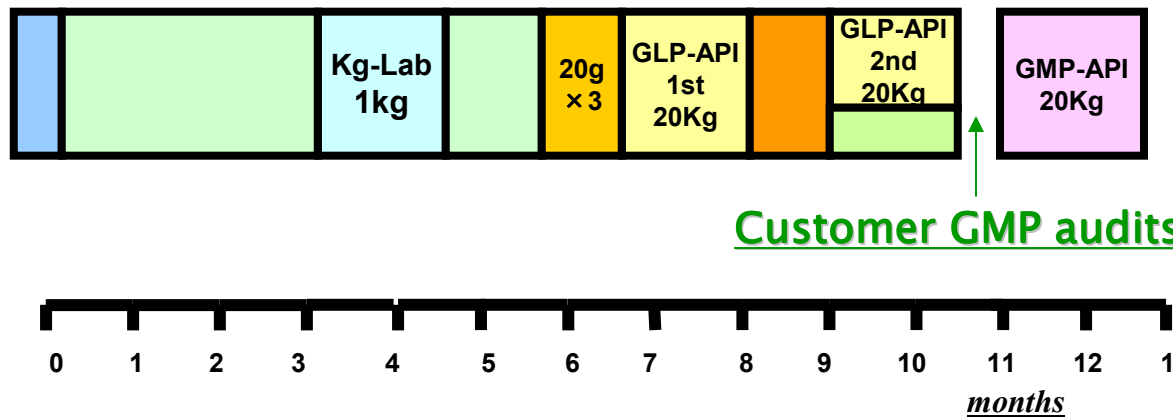


Actual example of timeline

> IND Project (total steps 5)

GLP-API 2 Lot, GMP-API 1 Lot



	Inquiry	Response
		less than 5days
Phase 1	Evaluation	1-4 weeks maximum
Phase 2	Laboratory	About 1-3 months
Phase 3	Pilot Plant	About 1-2 months
Phase 4	Initial Production	About 1-3 months
Phase 5	Production	

- Technical feasibility study, Raw material availability and Price idea
- Process development and Firm quotation for pilot quantities
- Kg-Lab production

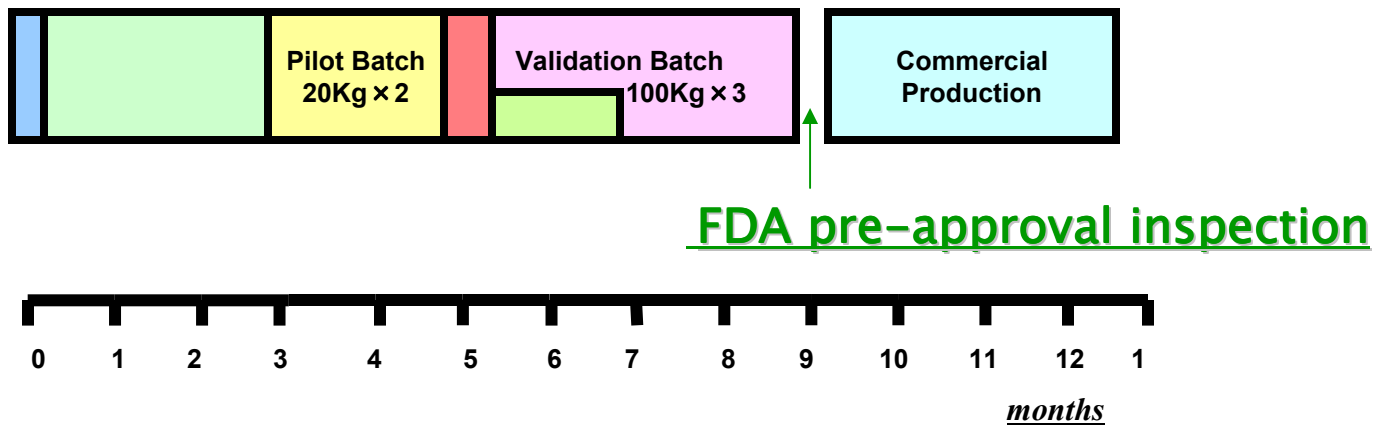
- Small samples for determining specification
- GLP Production and Reports
- Process optimization and Establishing specification








- Analytical method Validation
- GMP Production and Reports

Actual example of timeline

> NDA Project (total steps 7)

Pilot 2 Batch, Validation 3 Batch



- | | | | | | |
|---|---|---|---|---|-----------------------|
|  | Technical feasibility study, Raw material availability and Price idea |  | Process optimization and Establishing specification |  | Commercial Production |
|  | Process development and Firm quotation for pilot quantities |  | Analytical method Validation | | |
|  | GLP Production and Reports |  | GMP Production and Reports | | |